



Dart Aerospace Ltd.
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647.3804
Job Sheet 184044



Part No: 647.3804

Job Qty: 2 ea

Part Name: 204,205,212,214,412 Lower Cutter Assembly High



DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV n/c IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

6197

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier	Lead Time	Sign-off
					Setup hrs	Run Hrs			
90	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	OCT 31 2018
110	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1	9-89	OCT 31 2018
120	Small Fab	2 pcs	11/9/18	11/9/18	0.00	0.90	Small Fab-1	9-89	NOV 02 2018
130	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC5	9-89	NOV 05 2018
140	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1	9-89	NOV 06 2018
150	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21	9-89	NOV 06 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2. A/R RTV LOCTITE
Descriptions: 598:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	2 Ea (1 ea)	90-Start up Operation	5112735
647.3902	Lower Deflector Assembly, High	2 Ea (1 ea)	90-Start up Operation	5118885
MS21042L08	Nut	6 Ea (3 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	6 Ea (3 ea)	90-Start up Operation	5644235
NAS1149FN832P	Washer	12 Ea (6 ea)	90-Start up Operation	5100408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	2	7	0
	647.3902	2	0	0
	MS21042L08	6	2,540	0
	MS27039-08-19	6	1,892	0
	NAS1149FN832P	12	3,526	0

Part Specifications

Specifications could not be found.

Plex 10/2/18 9:03 AM Dart.lajeunesse.marie

647.3804

S123072

REV.N/C

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1-800-613-632 -5200 Email: sales@dartaero.com www.dartaerospace.com Date: 10/31/18 Container No: S123072 Part: 647.3804 Job No: 184044 Serial No/Batch: S123072 Revision: Inspector: Exp Date: Instructions:				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
				Completed By	
Eni Equip Hand Internal Tra Tribal Knob Container No: S123072 Part: 647.3804 Job No: 184044 Serial No/Batch: S123072 Revision: Inspector: Exp Date: Instructions:		FAULT CATEGORY			
☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence					
Substation ☐ Past Expiry Date ☐ Misidentified ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		OTHER : _____			